
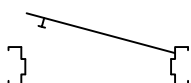
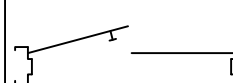
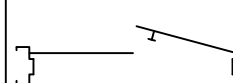
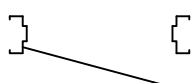

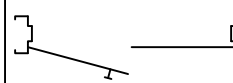
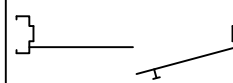

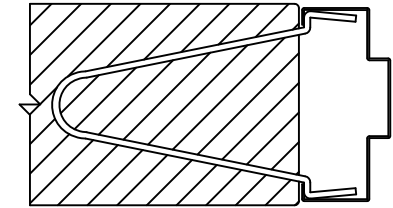


| | | | | | | | | | | | |
|---|---------------------|------|-----------|---------------|--------|---------|---------------------------------------|--|--|---|---|
| <u>CONTRACTOR:</u> | FRAME ISSUES | | | | | | DOOR & FRAME HANDING CHART | | | | |
| | ISSUE # | DATE | FRAME | TRANSOM FRAME | SCREEN | WINDOW | PANEL | | | | |
| | | | | | | | |  LH SWING |  RH SWING |  PAIR OF DOORS LH SWING (ACTIVE DOOR) |  PAIR OF DOORS RH SWING (ACTIVE DOOR) |
| | | | | | | | |  LHR SWING |  RHR SWING |  PAIR OF DOORS LHR SWING (ACTIVE DOOR) |  PAIR OF DOORS RHR SWING (ACTIVE DOOR) |
| | | | | | | | | ⊥ - SIGNIFIES KEYED SIDE OF DOOR | | | |
| <u>JOB NAME & LOCATION:</u> | DOOR ISSUES | | | | | | REVISIONS: | | | CONTRACTORS APPROVAL: THE GENERAL CONTRACTOR AGREES THAT ALL MASONRY AND / OR STEEL WORK DIMENSIONS WILL BE MAINTAINED AS SHOWN ON THESE DRAWINGS. FABRICATION TO COMMENCE UPON RECEIPT OF CONTRACTORS SIGNATURE. APPROVED BY: _____ COMPANY NAME: _____ DATE: _____ | |
| | ISSUE # | DATE | CW SERIES | LS SERIES | DATE | REMARKS | DATE | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
|  VISION HOLLOW METAL LIMITED 400 ZENWAY BVLD., UNIT # 1 WOODBRIDGE, ON, L4H 0S7 TEL: (905) 851-1211 | DOOR ISSUES | | | | | | REVISIONS: | | | CONTRACTORS APPROVAL: THE GENERAL CONTRACTOR AGREES THAT ALL MASONRY AND / OR STEEL WORK DIMENSIONS WILL BE MAINTAINED AS SHOWN ON THESE DRAWINGS. FABRICATION TO COMMENCE UPON RECEIPT OF CONTRACTORS SIGNATURE. APPROVED BY: _____ COMPANY NAME: _____ DATE: _____ | |
| | ISSUE # | DATE | CW SERIES | LS SERIES | DATE | REMARKS | DATE | | | | |
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| | | | | | | | | | | | |
| DATE: | JOB No. | | | | | | | | | | |
| DRAWN BY: | | | | | | | | SHEET OF | | | |

GENERAL NOTES:

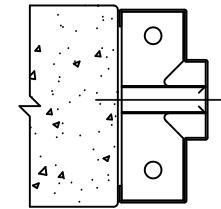
1. Material on these drawings will be fabricated after final architects approval, receipt of an approved hardware schedule & all necessary hardware templates.
2. Doors & frames will be reinforced for surface mounted hardware as required, drilling & tapping of surface hardware applications by OTHERS. Doors & frames will be prepared & reinforced for mortised hardware. All function holes will be prepared at the factory except for trim mounting holes.
3. All frames will be supplied with jamb & base anchors as shown. All frames with EMA anchor preps (shields & bolts by others).
4. All frames will be supplied with 3 bumper holes per single frame & 2 bumper holes in head of doubles.
5. All frames in masonry construction to be fully grouted. CAUTION: Use of antifreeze mortar additives may cause severe corrosion
6. All hardware will be provided by OTHERS.
7. All glass & glazing including installation by OTHERS.
8. Hardware locations will be to Vision Hollow Metal Limited standards for that specific hardware. Exit devices & specialty hardware will be located as per templates supplied.
9. When doors & frames are used in conjunction with anything other than new hollow metal it will be the responsibility of the general contractor to advise hardware locations.
10. Steel doors & frames will be supplied with A40 Galvanneal finish.
11. All frames will be supplied with 2 spreader bars spot welded to bottom of frame for shipping purposes only, this is to prevent warpage during transit. (PLEASE REMOVE PRIOR TO INSTALLATION).

STANDARD ANCHOR TYPES



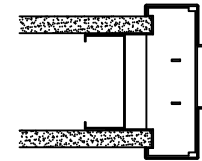
MASONRY WIRE ANCHOR
USED IN NEW BLOCK

(A)



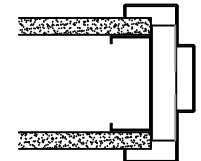
EXISTING MASONRY ANCHOR (E.M.A. PREP)
USED IN EXISTING BLOCK OR POURED CONCRETE
BOLTS & SHIELDS BY OTHERS

(B)



DRYWALL ANCHOR

(C)



DRYWALL "Z" CLIP ANCHOR

(Z)

GENERAL ABBREVIATIONS

- MAS = Masonry Frame Profile
 LS = Lockseam Door Edge
 TF = Tack & Fill Door Edge
 CW = Continuously Welded Door Edge
 WD = Welded Frame
 KD=(3pc) Knockdown Frame Complete With Tension&Strap Anchors
 DW = Drywall Frame Profile
 DE = Double Egress Frame
 LH = Left Hand Swing (Cylinder on Push Side)
 RH = Right Hand Swing (Cylinder on Push Side)
 RHR = Right Hand Reverse Swing (Cylinder on Pull Side)
 LHR = Left Hand Reverse Swing (Cylinder on Pull Side)

DOOR TYPES

- F = Flush (slab no lite cutouts)
 L = Louvre Cutout Only (W x H)
 VL1 = Vision Lite (10 x 10)
 VL2 = Narrow Lite (6 x 16)
 VL3 = Narrow Lite (5 x 20)
 VL4 = Long Narrow Lite (5 x 54)
 VL5 = Short Narrow Lite
 VL6 = Half Lite
 VL7 = Double Narrow Lite
 VL8 = Double Half Lite
 VL9 = Full Lite



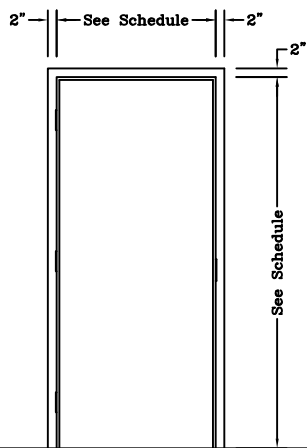
VISION HOLLOW METAL LIMITED
 400 ZENWAY BVLD., UNIT # 1
 WOODBRIDGE, ON, L4H 0S7
 TEL: (905) 851-1211

DATE: _____ JOB No. _____

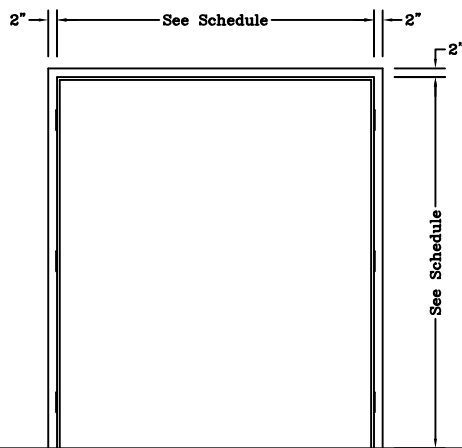
DRAWN BY: _____

GENERAL INFORMATION SHEET

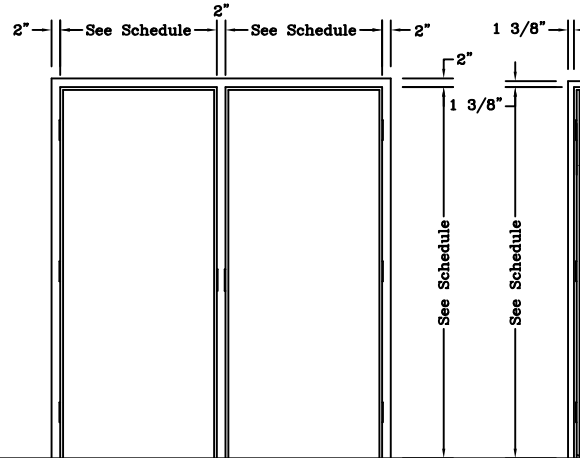
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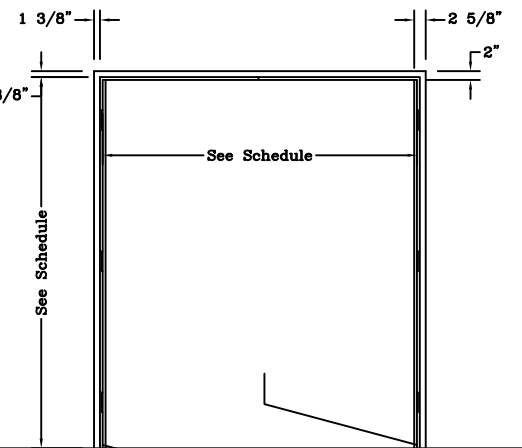
ELEVATION "A"



ELEVATION "B"



ELEVATION "C"



ELEVATION "DE"

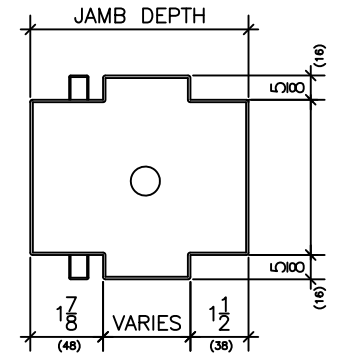
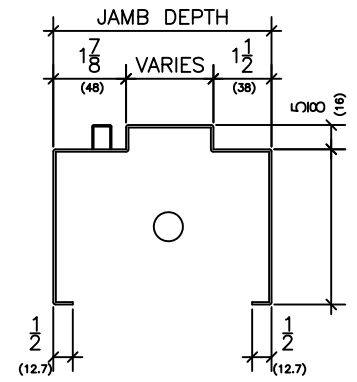
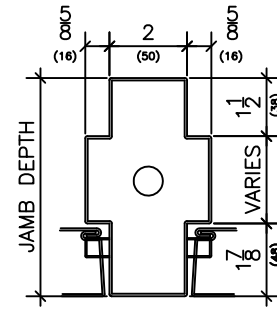
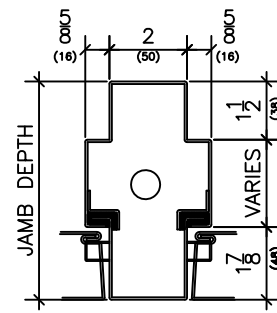
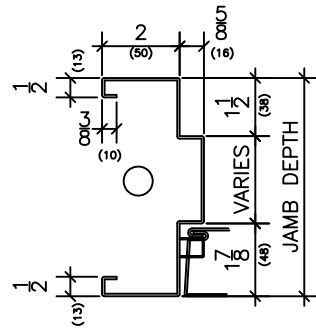
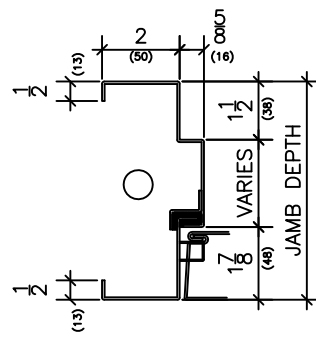
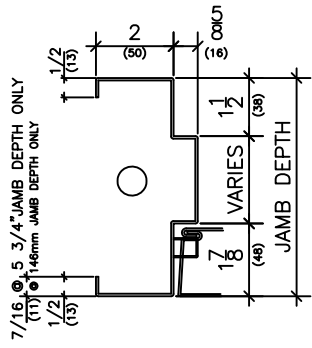
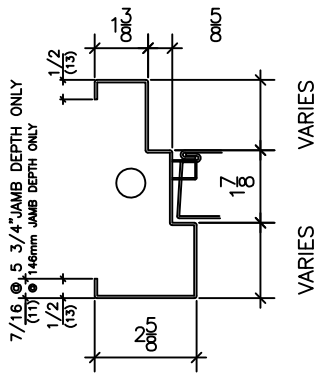


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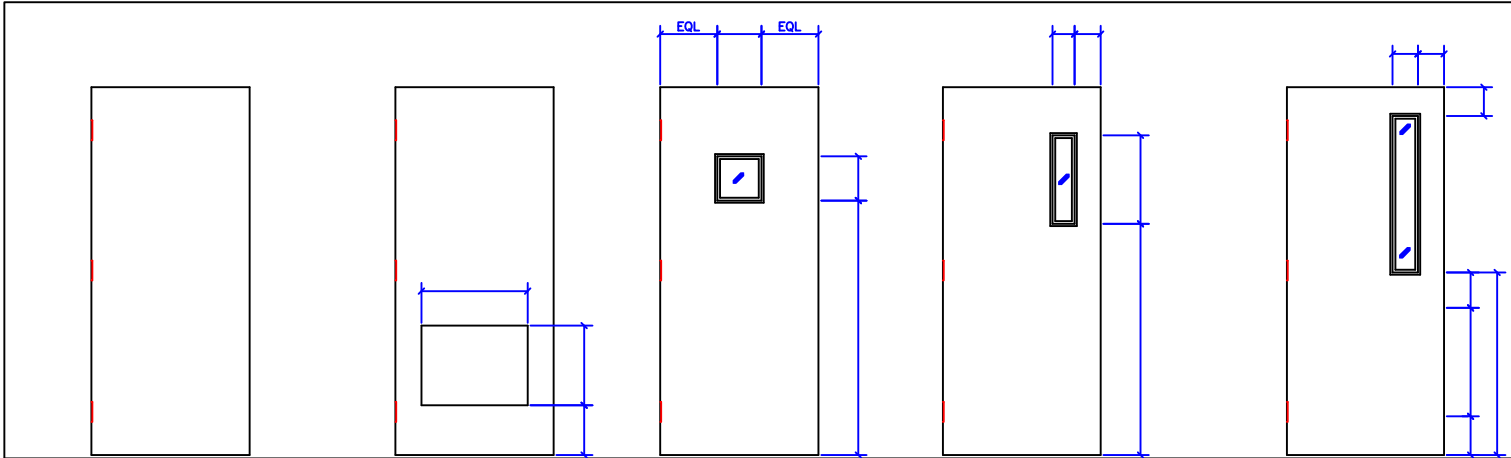


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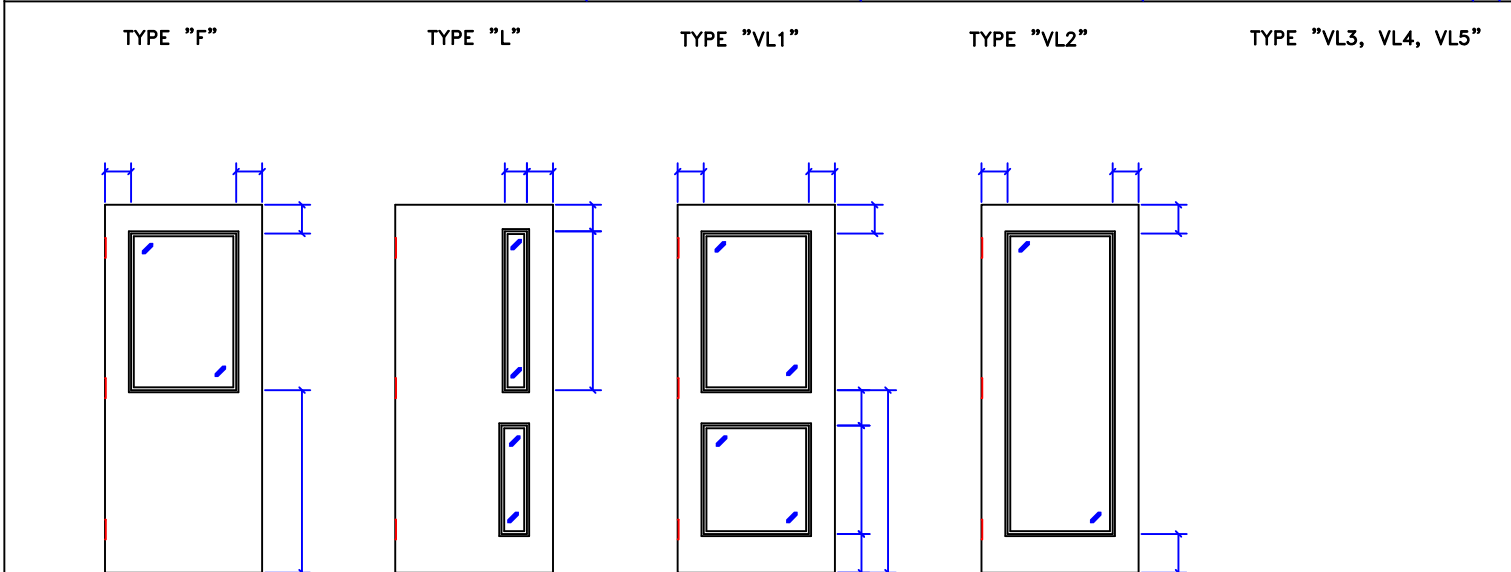
TYPE "F"

TYPE "L"

TYPE "VL1"

TYPE "VL2"

TYPE "VL3, VL4, VL5"



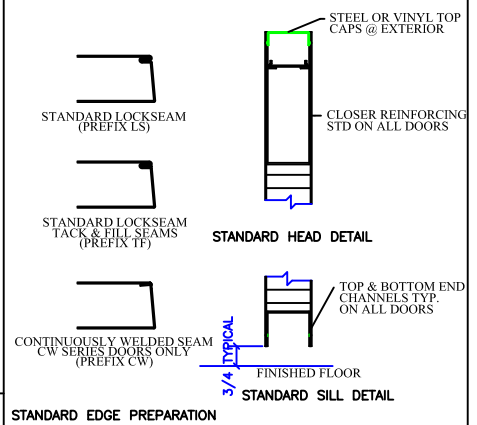
TYPE "VL6"

TYPE "VL7"

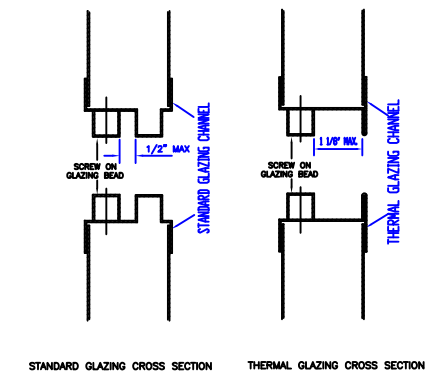
TYPE "VL8"

TYPE "VL9"

EDGE DETAILS



GLAZING DETAILS



Removable stops will be applied on wide side (non-security) unless otherwise noted.
 Actual glass size = nominal size less 1/4" on width and 1/4" on height



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